

**PHARMACEUTICAL COMPOSITION WHICH REDUCES OR ELIMINATES DRUG ABUSE  
POTENTIAL**

**Field of the Invention**

The present invention relates to a pharmaceutical composition which reduces or eliminates drug abuse potential. More specifically, the composition comprises a central nervous system stimulant and a gel forming polymer.

**Background of the Invention**

Methylphenidate, which is commercially available under the trademark Ritalin<sup>®</sup> from Novartis Pharmaceuticals Corporation, is a central nervous system stimulant. Other examples of central nervous stimulants are amphetamine and methamphetamine. Central nervous stimulants activate the brain stem arousal system to effect stimulation of the patient.

Methylphenidate is the most commonly prescribed psychotropic medication for children in the United States, primarily for the treatment of children diagnosed with attention deficit disorder (ADD) and Attention Deficit Hyperactivity Disorder (ADHD), and thus, is widely available. In addition, methylphenidate has been found to be particularly useful for treating Acquired Immunodeficiency Syndrome (AIDS) patients who suffer from cognitive decline. See Navia et al., *Annal. Neurol.*, Vol. 19, pp. 517-524 (1986).

Methylphenidate is described in U.S. Patent Nos. 2,838,519 and 2,957,880. U.S. Patent Nos. 5,922,736; 5,908,850; 5,773,478 and 6,113,879 describe administering d-threo methylphenidate to treat nervous system disorders. U.S. Patent Nos. 5,936,091 and 5,965,734 describe processes and intermediates for preparing 2-substituted d-threo piperidines. U.S. Patent Nos. 6,100,401; 6,121,453 and 6,162,919 describe processes for preparing substantially the single enantiomer d-threo methylphenidate. U.S. Patent Nos. 5,874,090 and 5,837,284 describe sustained release formulations of methylphenidate.

In addition to their important medical uses, central nervous system stimulants are employed commonly, by such means as inhalation and intravenously, for illicit purposes, including emotional, psychological, euphoric, hallucinogenic and psychedelic experiences. These purposes and the physical dependence accompanying the administration of these drugs has

led to drug abuse. Drug abuse has become for many habituates a way of life. To a rapidly growing segment of the world population, use of these drugs is often seen as fashionable.

WO 97/33566 describes an opioid composition which has a low potential for abuse. This is achieved by incorporating an opioid antagonist in the composition in an amount to reduce the effect of the opioid. Examples of opioid antagonists disclosed in WO 97/33566 are naltrexone, naloxone, nalmeferene, nalide, nalmexone, nalorphine, nalpuphine, nalorphine and dinicotinate.

While central nervous stimulants are a necessary part of modern medicine, it would be highly desirable to provide a pharmaceutical composition comprising a central nervous stimulant which reduces or eliminates drug abuse potential without decreasing the effectiveness of the drug.

### **Summary of the Invention**

The present invention relates to a pharmaceutical composition which reduces or eliminates the drug abuse potential of central nervous system stimulant comprising: (a) a drug selected from the group consisting of methylphenidate, amphetamine, methamphetamine and combinations thereof; and (b) a gel forming polymer wherein the gel forming polymer is a polymer that forms a gel when contacted with moisture or placed in an aqueous solution.

The present invention is based on the discovery that a central nervous system stimulant, such as methylphenidate in combination with gel forming polymer reduces or eliminates potential drug abuse by swelling in the presence of moisture which is, e.g., present in the dermis layer of skin and mucous membrane, and thus, prevents nasal absorption and injectability of the drug.

### **Description of the Invention**

The invention is directed to a pharmaceutical composition which reduces or eliminates the drug abuse potential of central nervous system stimulant. The composition comprises a central nervous system stimulant and a gel forming polymer. Component (a) of the composition of the invention is a central nervous system stimulant such as methylphenidate, amphetamine and methamphetamine. Pharmaceutically acceptable salt forms of the central

nervous system stimulant are included within the term "central nervous system stimulant". A combination of central nervous system stimulants may also be used.

As used herein, "methylphenidate" includes the following four optical isomers: d-threo-methylphenidate, l-threo-methylphenidate, d-erythro-methylphenidate, and l-erythro-methylphenidate. A preferred isomer is d-threo-methylphenidate. A combination of isomers may also be used, e.g., dl-threo-methylphenidate. Most preferably, the methylphenidate is methylphenidate hydrochloride.

The effective dosage for the central nervous system stimulant may vary depending on the concentration of the drug, the mode of administration, the condition being treated and the severity of the condition being treated. In addition, the effective dosage depends on a variety of factors which are specific to the patient being treated, such as species type, age, weight and sex.

In a preferred embodiment of the invention, the amount of central nervous system stimulant in the compositions of the invention is from about 0.1 to about 90 weight percent, more preferably from about 1 to about 50 weight percent, based on the total weight of the composition. Most preferably, the amount of central nervous system stimulant in the compositions is from about 2 to about 10 weight percent, based on the total weight of the composition.

Component (b) of the composition of the invention is a gel forming polymer. The gel forming polymer is any polymer that forms a gel when contacted with moisture or placed in an aqueous solution. The gel forming polymers may be used alone or in combination with other gel forming polymers. The gel forming polymers include natural and synthetic polymers, and may be cross-linked or not cross-linked. Examples of gel forming polymers include, but are not limited to, the following:

- (a) Polysaccharide, such as agar, carrageenan, modified cellulose and starch. Preferred carrageenans are GELCARIN GP911 and GELCARIN 379, which are available from FMC Corporation. Preferred modified celluloses are hydroxyethylcellulose, hydroxypropylmethylcellulose, sodium carboxymethyl cellulose, hydroxypropyl methyl cellulose phthalate or acetate succinate, cellulose acetate phthalate, methyl cellulose phthalate, and microcrystalline cellulose. Preferred starches are cold water swelling starches such as starches sold by

National Starch under the trademarks NOVATION, ULTRA-SPERSE, and ULTRA-TEX, and sodium carboxymethyl starch, and starch acetate phthalate.

(b) Gelatin. Preferred gelatins are GELATIN G 9382 and GELATIN G 2625, which are available from Sigma Chemicals.

(c) Polyglucosamine or its various chemically modified variants. Preferred polyglucosamines are SEACURE 343 and SEACURE 443, which are available from Pronova Biopolymers. These materials form a gel at a pH of 5-7.

(d) Hydrophilic colloid, such as derivatives of alginic acid. Preferred derivatives of alginic acid are calcium alginate, sodium alginate, potassium alginate and propylene glycol alginate.

(e) Cross-linkable hydrophilic polymer. Preferred cross-linkable hydrophilic polymers are polyvinyl pyrrolidone, carboxymethylamide, potassium methacrylatedivinylbenzene copolymer, polyvinylalcohol, polyoxyethyleneglycol, polyethylene glycol, carboxypolymethylene, polymers and copolymers of acrylic acid and/or methacrylic acid and/or their esters, e.g., ACRYSOL and ACULYN, available from Rohm & Haas, and a homopolymer of acrylic acid cross-linked with allyl sucrose or allylpentaerythritol, and a copolymer of acrylic acid and an alkyl acrylate and cross-linked with allylpentaerythritol, wherein the alkyl group has from 10-30 carbon atoms, e.g., CARBOPOL, available from B. F. Goodrich; polyvinyl pyrrolidone/acrylic acid, e.g., ACRYLIDONE Anionic Copolymer 1033 or 1042, available from ISP; polymethyl vinyl ether/maleic anhydride, e.g., GANTREZ AN Copolymer S-97, available from GAF; polyethylene/maleic anhydride; polymethyl methacrylate; polyethyl methacrylate; polybutyl methacrylate; polyisobutyl methacrylate; polyhexyl methacrylate; polyisodecyl methacrylate; polylauryl methacrylate; polyphenyl methacrylate; polymethyl acrylate; polyisopropyl acrylate; polyisobutyl acrylate; polyoctadecyl acrylate; copolymer of acrylic and methacrylic acid ester with a lower ammonium group content, e.g., EUDRAGIT RS, available from Rohm & Haas; copolymer of acrylic and methacrylic acid ester and trimethyl ammonium methacrylate, e.g., EUDRAGIT RL, available from Rohm & Haas; polyvinyl acetate; polyvinyl acetate phthalate; maleic acid anhydride-vinyl methyl ether; styrene-maleic acid; 2-ethyl-hexyl-acrylate maleic acid anhydride; crotonic acid-vinyl acetate; glutaminic acid/glutamic acid ester; polyarginine; polyethylene; polypropylene; polyethylene oxide, e.g., POLYOX, available from Union Carbide;

polyethylene terephthalate; polyvinyl isobutyl ether; polyvinyl chloride; polyurethane; and vinyl pyrrolidone/dimethylamino ethyl methacrylate, e.g., GAFQUAT 755, available from GAF.

(f) An acrylate ester polymerized with a monomer selected from a vinyl-substituted heterocyclic compound containing at least one of a nitrogen or a sulfur atom, (meth)acrylamide, a mono- or di-C<sub>1</sub>-C<sub>4</sub> alkylamino C<sub>1</sub>-C<sub>4</sub> alkyl (meth)acrylate, or a mono or di-C<sub>1</sub>-C<sub>4</sub> alkylamino C<sub>1</sub>-C<sub>4</sub> alkyl acrylamide. Specific examples of such monomers are N,N-dimethylamino ethyl methacrylate, N,N-diethylamino ethyl acrylate, N,N-diethylamino ethyl methacrylate, N-t-butylamino ethyl acrylate, N-t-butylamino ethyl methacrylate, N,N-dimethylamino propyl acrylamide, N,N-dimethylamino propyl methacrylamide, N,N-diethylamino propyl acrylamide and N,N-diethylamino propyl methacrylamide.

In a preferred embodiment, the gel forming polymer is selected from polyethylene oxide, sodium alginate, a homopolymer of acrylic acid cross-linked with allyl sucrose or allylpentaerythritol, and a copolymer of acrylic acid and an alkyl acrylate and cross-linked with allylpentaerythritol, wherein the alkyl group has from 10-30 carbon atoms.

The gel forming polymer preferably has a molecular weight of from about 70,000 to about 2,000,000. More preferably, the molecular weight of the gel forming polymer is from about 100,000 to about 1,000,000.

The amount of gel forming polymer in the compositions of the invention is preferably from about 2-40 weight percent, based on the total weight of the composition. More preferably, the amount of gel forming polymer is from about 5 to about 30 weight percent, more preferably from about 10 to about 20 weight percent.

The pH range of the gel forming polymers is preferably between about 5.5 and 8.5. A base such as sodium or calcium hydroxide can be added to increase the pH to the desired range. Similarly, buffers such as calcium carbonate, diethyl carbonate, diphenyl carbonate and sodium citrate, may be added to control the pH.

Conventional methods of preparing the gel forming polymers in the various forms are known by those skilled in the art. Such methods include solution polymerization, precipitation polymerization and emulsion polymerization.

Additional ingredients which may be used in the compositions of the invention include natural and/or artificial ingredients which are commonly used to prepare oral pharmaceutical dosage forms. Examples of additional ingredients include enteric coating agents, diluents, binders, humectants, disintegrants, anti-caking agents, amino acids, fibers, solubilizers, emulsifiers, flavorants, sweeteners, enzymes, fillers, buffers, stabilizers, colorants, dyes, plasticizing agents, antioxidants, anti-adherents, preservatives, electrolytes, glidants, lubricants and carrier materials. A combination of additional ingredients may also be used. Such ingredients are known to those skilled in the art, and thus, only a limited number will be specifically referenced. Preferably the additional ingredients are used in the compositions of the invention in an amount that corresponds to an amount generally recognized as safe (GRAS) and effective by the United States Food and Drug Administration, the Environmental Protection Agency, the United States Department of Agriculture, or other comparable regulatory agency. For those additional ingredients for which no regulatory approval has been obtained, then an amount generally accepted in the art as both safe and efficacious is preferred.

Examples of humectants that can be used in the compositions of the invention include but are not limited to: sucrose, sorbitol, glycerol, propylene glycol, poly-(ethylene glycol), N-methyl pyrrolidone, N-ethyl pyrrolidone, diacetone alcohol,  $\gamma$ -butyryl lactone, ethyl lactate, low molecular weight polyethylene glycol or combinations thereof.

Examples of glidants that can be used in the compositions of the invention include, but are not limited to, silica, magnesium trisilicate, powdered cellulose, starch and talc. Colloidal silica and colloidal silicone dioxide are particularly preferred.

Examples of fillers that can be used in the compositions of the invention include, but are not limited to, confectioner's sugar, compressible sugar, dextrates, dextrin, dextrose, lactose, sucrose, mannitol, microcrystalline cellulose, powdered cellulose, sorbitol and tribasic calcium phosphate.

Examples of lubricants that can be used in the compositions of the invention include, but are not limited to, stearic acids and its salts, such as Mg, Al or Ca stearate, polyethylene glycol 4000-8000, talc, sodium benzoate, sodium acetate, leucine, sodium oleate, sodium lauryl sulfate and magnesium lauryl sulfate.

Examples of solubilizers and/or emulsifiers that can be used in the compositions of the invention include, but are not limited to, sorbitan fatty acid esters, such as sorbitan trioleate; phosphatides, such as lecithin, acacia, tragacanth, polyoxyethylated sorbitan monooleate and other ethoxylated fatty acid esters of sorbitan, polyoxyethylated fats, polyoxyethylated oleotriglycerides, linolized oleotriglycerides, polyethylene oxide condensation products of fatty alcohols, alkylphenols or fatty acids or also 1-methyl-3-(2-hydroxyethyl)imidazolidone-(2). In this context, polyoxyethylated means that the substances in question contain polyoxyethylene chains, the degree of polymerization of which generally lies between 2 and 40 and in particular between 10 and 20.

Examples of antioxidants that can be used in the compositions of the invention include, but are not limited to, sodium sulphite, sodium hydrogen sulphite, sodium metabisulphite, ascorbic acid, ascorbylpalmitate, -myristate, -stearate, gallic acid, gallic acid alkyl ester, butylhydroxyanisole, nordihydroguaiaretic acid, tocopherols, as well as synergists (substances which bind heavy metals through complex formation, e.g., lecithin, ascorbic acid, phosphoric acid ethylene diamine tetracetic acid, citrates and tartrates). Addition of synergists substantially increases the anti-oxygenic effect of the anti-oxidants.

Examples of preservatives that can be used in the compositions of the invention include, but are not limited to, sorbic acid, p-hydroxybenzoic acid esters, benzoic acid, sodium benzoate, trichloroisobutyl alcohol, phenol, cresol, benzethonium chloride, chlorhexidine and formalin derivatives.

The total amount of additional ingredients in the compositions of the invention are preferably from about 30 to about 75 weight percent, based on the total weight of the composition. More preferably, the total amount of additional ingredients is from about 50 to about 70 weight percent, most preferably from about 53 to about 67 weight percent, based on the total weight of the composition.

The following examples further describe the materials and methods used in carrying out the invention. The examples are not intended to limit the invention in any manner.

### **Example 1**

#### **Preparation of Chewable Tablets Containing 2.5% dl-Methylphenidate and 10% Gel Forming Polymer.**

<b>Composition</b>	
dl-Methylphenidate	5.0 gm

POLYOX <sup>®</sup>	20.0 gm
Lactose	75.0 gm
Talc	3.0 gm
Mannitol	90.0 gm
Stearic Acid	2.0 gm
5% Gelatin Solution in De-mineralized Water	4.0 gm
Saccharin	1.0 gm

All the solid ingredients are first forced through a sieve of 0.25 mm mesh width. The mannitol, dl-methylphenidate and lactose are mixed, granulated with the addition of gelatin solution, forced through a sieve of 2 mm mesh width, dried at 50° C and again forced through a sieve of 1.7 mm mesh width. POLYOX<sup>®</sup>, talc and saccharin are added to the dried mixture of drug substance. The stearic acid is added and the final blend is made. The resulting blend is compressed to form 7 mm round standard concave tablets.

### **Example 2**

#### **Preparation of Tablets Containing 4% d-Methylphenidate and 1.2% Gel Forming Polymer.**

Composition	
dl-Methylphenidate	10.0 gm
PEG 8000	3.0 gm
Sucrose	3.0 gm
Starch	20.0 gm
Lactose	17.0 gm
Talc	2.0 gm
Magnesium Stearate	2.0 gm
Sodium Alginate	40.0 gm
De-Mineralized Water	

All the solid ingredients are first forced through a sieve of 0.6 mm mesh width. The dl-methylphenidate, a portion of the lactose, starch and sucrose are mixed then granulated with the PEG 8000 solution. The granulation is dried overnight at 50° C, and then forced through a sieve of 1.2 mm mesh width. The remaining lactose, talc, magnesium stearate and sodium alginate are blended with the dried material. The resulting blend is compressed to form 8 mm round standard concave tablets.

### **Example 3**



**Preparation of Capsules Containing 8% dl-Methylphenidate and 20% Gel Forming Polymer.**

Composition (for 1000 tablets)	
dl-Methylphenidate	20.0 gm
Microcrystalline Cellulose	88.0 gm
Modified Starch	88.0 gm
Magnesium Stearate	4.0 gm
CARBOPOL®	50.0 gm

The microcrystalline cellulose, modified starch and dl-methylphenidate are granulated with water and then passed through a 0.9 mm mesh screen and dried at 50° C. The dried material is passed through a 0.9 mm mesh screen and blended with the magnesium stearate and CARBOPOL®. The resulting blend is encapsulated using size #1 hard shell gelatin capsule.

**Example 4**

**Study of Swelling Activity**

A tablet prepared in Example 1 is placed on a glass plate and crushed to form a powder. The powder is added to 1 mL of water and stirred for one minute. Gel formation occurs.

**Example 5**

**Study of Swelling Activity**

A tablet prepared in Example 2 is placed on a glass plate and crushed to form a powder. The powder is added to 1 mL of water and stirred for one minute. Gel formation occurs.

**Example 6**

**Study of Swelling Activity**

A capsule prepared in Example 3 is placed on a glass plate and crushed. The material is combined with 1 mL of water. Gel formation occurs.

The present invention is based on the discovery that a central nervous system stimulant such as methylphenidate in combination with a gel forming polymer reduces or eliminates potential drug abuse by swelling in the presence of moisture which is, e.g., present in the

dermis layer of skin and mucous membrane, and thus, preventing nasal absorption and injectability of the drug.

While the invention has been described with particular reference to certain embodiments thereof, it will be understood that changes and modifications may be made by those of ordinary skill within the scope and spirit of the following claims: